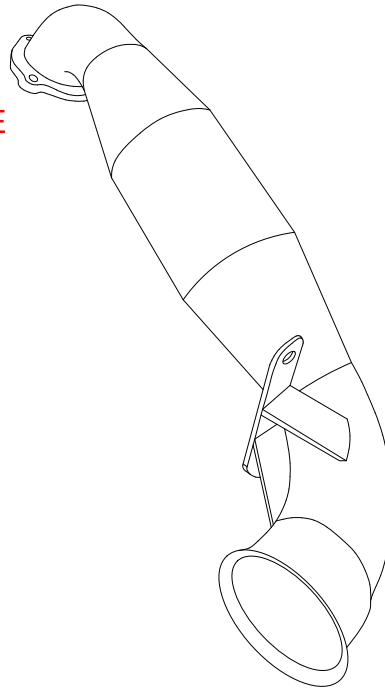


Car	Mini Cooper S R55 / 56 / R57 / R58 / R59	Part No.	SMNX011
Year	2007-2014	Fit Kits	N/A
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 63.5mm

Estimated Fitting Time: 4 Hours

**REMOVE TOP TWO STUDS
FROM TURBO PRIOR TO
FITTING DE-CAT TO ENABLE
EASIER FITMENT**



NO.	PART NO.	DESCRIPTION	QTY
1	761BM	High-Flow Sports Cat Downpipe	1

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

E-MARK	N/A
DATE	13/02/2019
ISSUE	00
AUTHORISED	J.Harkin

- 1) Remove the original heat shield prior to removing the original downpipe.
- 2) Remove the original downpipe retaining all fittings.
- 3) Fit the Scorpion downpipe using the original fittings.
- 4) Once you're happy the downpipe is fitted correctly refit the original heat shield and lambda sensors.



STAY CONNECTED TO RED POWER.