## **SCORPION** // FITTING INSTRUCTIONS

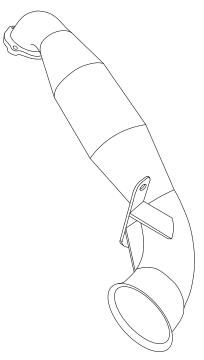




Car	Mini Cooper S R55 / 56 / R57 / R58 / R59	Part No.	SMNX011
Year	2007-2014	Fit Kits	N/A
Notes	Where not supplied use original fittings	Features	Pipe Diameter:- 63.5mm

Estimated Fitting Time: 4 Hours

REMOVE TOP TWO STUDS FROM TURBO PRIOR TO FITTING SPORTS-CAT TO ENABLE EASIER FITMENT



N	NO.	PART NO.	DESCRIPTION	QTY
1	I	761BM	High-Flow Sports Cat Downpipe	1

NOTE: ENSURE SCORPION SYSTEM IS CLEAR OF MOVING PARTS AND ALL ORIGINAL FUNCTIONS WORK CORRECTLY.

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- 1) Remove the original heat shield prior to removing the original downpipe.
- 2) Remove the original downpipe retaining all fittings.
- 3) Fit the Scorpion downpipe using the original fittings.
- 4) Once you're happy the downpipe is fitted correctly refit the original heat shield and lamba sensors.



